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RBE1X36-176-779

Job Sheet 193927



Part No: RBE1X36-176-779

Job Qty: 1 pcs

Part Name: Spanner



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 6/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *orden 15339*

Note: DWG RBE1X36-176-779 Rev. 2 IPP Rev. A 18.08.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	6/11/19		0.08	0.05	Small Fab - 1		<i>MCC</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	6/11/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/11/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S197412



Part: RBE1X36-176-779

Job No: 193927

Serial No/Batch: S197412

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 07/11/19

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40
9-89

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				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	6/11/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 100 - (Small Fab) Assemble Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
92905A114	Set Screw, M5 x 0.8mm Thread, 8mm long	1 Ea (1 ea)	100-Small Fab - 1	5105598	
RBE1X36-176-779-1	Sleeve	1 pcs (1 ea)	100-Small Fab - 1	5188952	
RBE1X36-176-779-2	Driver	1 pcs (1 ea)	100-Small Fab - 1	5182825	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	92905A114	1	99	0	
	RBE1X36-176-779-1	1	0	0	
	RBE1X36-176-779-2	1	0	0	
Part Specifications					
Specifications could not be found.					

GA133

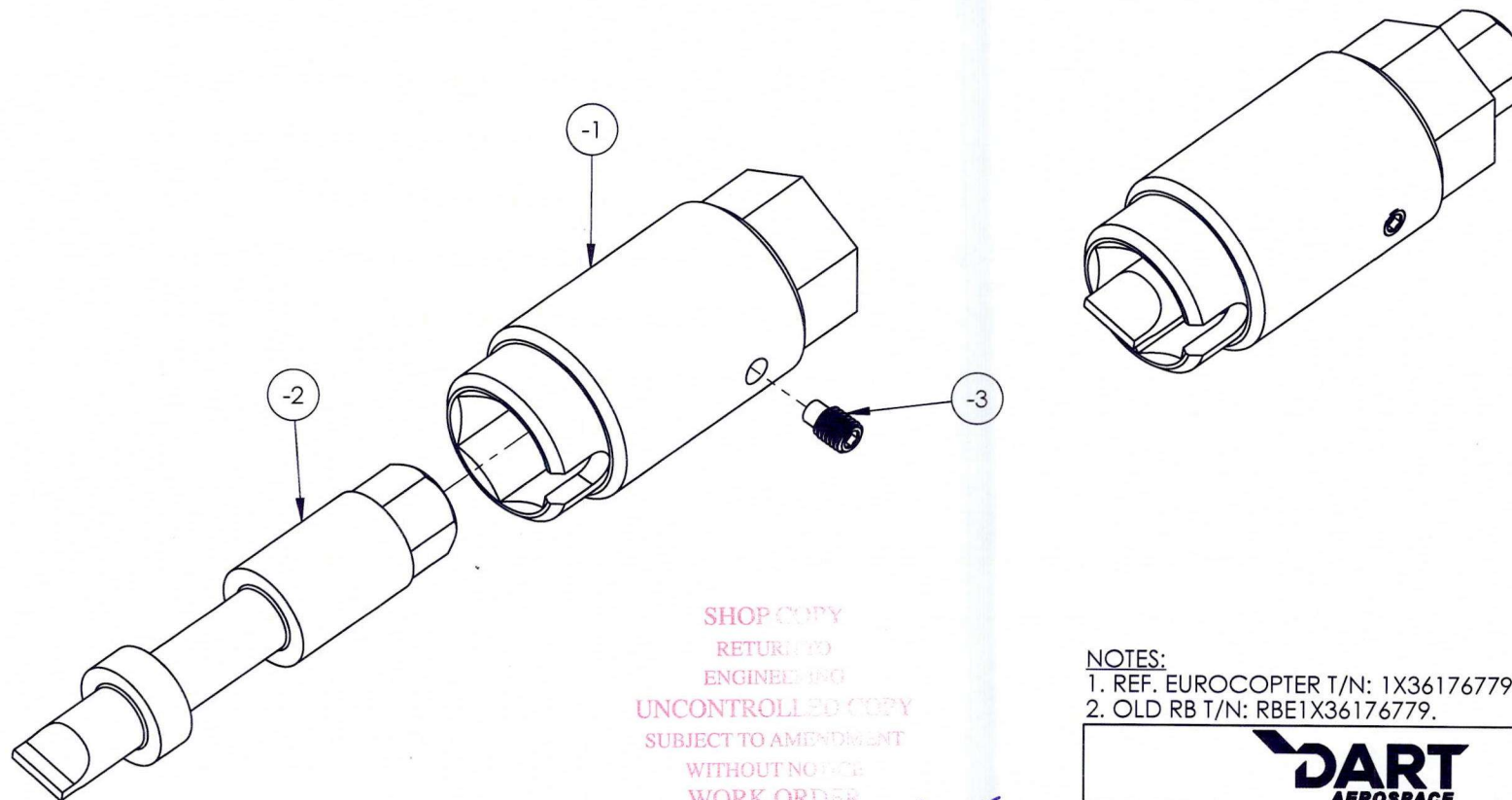
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED -1 Ø.790 X 120° CHAMFER TO .677 HEX FEATURE & DELTED GROOVE FROM CENTER OF TOOL PER G.E. CH'D -2 ENGRAVE NOTE FROM T/N TO P/N.	3/8/2012	RJC	GE
1A		CH'D T/N FROM RBE1X36176779 TO RBE1X36-176-779 AND TOOL NAME FROM SPANNER TO SOCKET WRENCH. ADDED NOTES 1 AND 2.	10/9/2013	RJC	RW
2	16-0102	UPDATED TO NEW STANDARD. -1 REMOVED DIM 2X .055 X 45°. CH'D MAT'L WAS 4140 IS 4140/4142. CH'D DIM WAS 3X .055 X 45° IS 3X .06 X 45°, WAS M5X0.8 TAPPED HOLE IS M5X0.8 - 6H THRU. -2 CH'D FINISH WAS BLACK ANODIZE IS BLACK OXIDE. REMOVED DIM .564. ADDED DIM .657.	8/11/2016	DEW	SM



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193927.MLS
19-04-24

- NOTES:
1. REF. EUROCOPTER T/N: 1X36176779.
2. OLD RB T/N: RBE1X36176779.

DART AEROSPACE	
TITLE SOCKET WRENCH	
DWG NO. RBE1X36-176-779	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EC 135
SCALE 1:1	DATE 10/4/2011
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SLEEVE	4140/4142		
			-2	1	DRIVER	H-13		
		B/O	-3	1	SET SCREW	S.S.	M5 X .8mm X 2.75mm (MCMaster-CARR #92905A114)	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					